

Fuii Instrumentation & Control

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ULTRASONIC FLOWMETER TIME DELTA-C

The latest advance in high performance transit time flow measurement Superior signal processing and best-in-class anti-bubble performance in a compact and lightweight package

Flow transmitter (FSV...S)

Detector (FLS)

- High accuracy measurement
- Maintenance free operation
- Compact and lightweight
- Wide application range
- Quick and easy setup

- : 1.0% of rate
- Superior anti-bubble performance : Our Advanced ABM method * is adopted.
 - : Non-invasive setup with no moving parts
 - : Size and mass reduced by 2/3 (compared with model FLV).
- Flexible communication functions : RS-232C or RS-485 (MODBUS) (option)
 - : ϕ 13 to ϕ 6000mm applicable pipe diameters
 - : Simple menu guided setup from the front panel or PC interface

* Advanced ABM method: anti-bubble measuring method.

Fuji Electric Co., Ltd.

ECNO:636e

TIME DELTA-C

Applicable pipe diameter is ϕ 13mm to ϕ 6000mm



A wide range of detectors is available, and no piping work is required

(A detector is simply attached to the exterior of the piping.)

Classification	Appearance	Detector type	Applicable pipe inner diameter (mm)	Measured fluid temperature	Mounting/structure	
Compact type	-	FLSE1	ϕ 25 to ϕ 100	-20 to 100°C	 V method mounting Jet structure (equivalent to IP65) 	
		FLSE2	ϕ 50 to ϕ 225	0 to 120°C		
Small diameter type		FSD22	ϕ 13 to ϕ 100	-40 to 100°C	 V mounting method Watertight structure (equivalent to IP67) 	
High temperature type		FSD32	ϕ 50 to ϕ 400	-40 to 200°C	 V or Z method mounting Splash-proof structure (equivalent to IP52) 	
Common type		FSGS3	ϕ 50 to ϕ 300	-40 to 80°C	 V method mounting Watertight structure (equivalent to IP67) Submersible type available 	
Large diameter type		FSGS4	ϕ 200 to ϕ 1200	40 to 90°C	· V or Z method mounting · Watertight structure	
	A	FSGS5	ϕ 200 to ϕ 6000	-40 10 80 0	(equivalent to IP67) · Submersible type available	

Measuring principle

With ultrasonic pulses propagated diagonally between the upstream and downstream sensors mounted on the exterior of the pipe, the flow rate is measured by detecting the time difference caused by the flow.



H DE DE

IMEDELTA-C

Both the mass and volume of the flow transmitter are reduced by 2/3!

Compact and lightweight flow transmitter (1/3 size of model FLV)

Easy to carry and install on a system



Operation can be performed from the outside panel (In case of IP66 type)

Various settings can be made from the front side without opening the cover of the flow transmitter. (Parameter setting, input of mounted pipe data, automatic calculation of mounting dimensions and similar)



Parameter setting and data collection can be performed via optional PC communications interface.



Signal and process interfaces are designed with functionality as priority.



Fully equipped with extensive functions

Zero adjustment	one-touch adjustment while the flow is stopped
Damping	Used to reduce the fluctuation of the measured value. Setting range: 0 to 100 sec. (setting per 0.1 sec.)
Low flow rate cut	Output may be cut when the flow rate is low. Setting range: 0 to 5m/s (setting in 0.01m/s unit)
Alarm contact output	Contact output at condition of hardware and process faults
Output burnout	When measurement cannot be made because the pipe is empty or bubbles are entrained in the fluid, contact output is activated while analog output is held.
Forward and backward ranges	Ranges may be set arbitrarily. The digital output of the operation range is available.
Auto 2-range	2 forward ranges are independently configurable. Digital output of operation is available.
Flow switch	Contact output is made when the upper or lower limit values of the instantaneous flow rate are reached
Total value switch	Contact output is made when the upper limit value of the total flow rate (forward) exceeds the setting value.
Display of various units	Unit may be set in m/s, L/s, L/min, L/h, L/d, KL/d, ML/d, m³/s, m³/min, m³/h, m³/d, Km³/d, Mm³/d
Multilingual display	The display language may be selected from 5 choices, including Japanese (Katakana), English, French, Spanish and German.

Application example

The ultrasonic flowmeter is a liquid flowmeter used in various applications.

1. Measuring system for the paint flow rate

The flow rate of thick paint is measured by a detector mounted on the pipe already constructed.



2. An energy-saving system for measuring and controlling the flow rate of a pump

A detector is attached to the already constructed pipe to measure the flow rate at the pump outlet, and a regulator is used to implement inverter control of the pump.



3. Flow rate measurement in a water purifying system for semi-conductors

Advantages of using an ultrasonic flowmeter for the system

- 1) It can be easily mounted on the exterior of a pipe, helping reduce mounting cost.
- 2) As a sensor, it can operate without coming into contact with fluid, so the fluid is not affected by metallic ions.
- 3) This meter, compact and lightweight, can be easily carried and mounted.



4. A system for measuring heat transfer and efficiency

Heat is transferred by water flow in the process of HVAC loop



Major applications



- Backup for the already constructed flowmeter

- Various plants

• Water supply and sewage systems leakage investigation of water pipe and investigation of the flow direction in the water distribution pipe Power plant......flow rate measurement of the boiler water supply, condenser circulating pump and turbine oilflow rate measurement of cooling water, plating solution and corrosive liquid • Food manufacturing plan..... flow rate measurement of raw material and washing water

- Semiconductor manufacturing plant...... flow rate measurement of pure water
- Air-conditioning equipment.....flow rate measurement of hot water and chilled water in heating and cooling
- Hot spring Measurement of suction quantity

CODE SYMBOL

Flow transmitter

1 2	2 3	4	5	6	7	8		9	10	11	12	13		14	IP60 IP67
FS	S V	Е		Y		1	-		Υ	Υ			-		Description
		Е													 (Language) (4th digit) Standard
			Y A B												 (Communication) (5th digit) None RS232C+DI RS485+DI
				Y											 (6th digit) Single measuring path
					1 4										 (Power supply)(7th digit) 100 to 240VAC 50/65Hz 20 to 30VDC
								S H							 (Case structure) (9th digit) IP66 IP67
									Y A						 (Wire connection port) (10th digit) Weatherproof gland provided Union (for plica) with gland [G1/2 female screw] (when "H" is specified 9th digit)
										Y					 (Combination with an explosion-proof detector) (11th digit) $\ensuremath{\textbf{None}}$
											Y A B C				 (Parameter setting) (12th digit) None Setting provided Setting provided + tag Tag
												A B C			 (Mounting method) (13th digit) Pipe mount (if the 9th digit is S) Wall mount Pipe mount (if the 9th digit is H)
														N E A	 (Area) (14th digit) America Europe, Middle East, Africa Asia

Detector, common / large diameter type

1 2 3 4 5 6 7 8 9 10 1	1 12 1	<u> </u>
FSGS Y1-Y	1	Description
3 2 3 1 4 1 5 1 5 0		Type (5th and 6th digits) Small sensor 2MHz (ø50 to ø300)*2 V method Small sensor 1MHz (ø20 to ø300)*2 V method Middle sensor 1MHz (ø200 to ø6000) V or Z Large sensor 0.5KHz (ø200 to ø6000)*2
Y A B C		Acoustic coupler (10th digit) None*5 Silicon rubber (KE348) Silicone-free grease (HIGH-Z) (Note 2) Silicone grease (G40M) (Note 2)
	Y	Additional specification (11th digit) None Tag plate
	Y A B D E	Wire rope for mounting (12th digit) Specify it in the case of FSGS41 or FSGS5. None Nominal diameter: up to ø500mm Nominal diameter: up to ø1000mm Nominal diameter: up to ø1500mm Nominal diameter: up to ø3000mm Can be specified Nominal diameter: up to ø5000mm Nomina (diameter: up to ø5000mm Nominal diameter: up to ø50000mm Nominal diameter: up to ø50000mm Nominal diameter: up to ø50000mm Nominal diameter: up to ø500000mm Nominal diameter: up to ø5000000000000000000000000000000000000

*3:

Procure type FLY for the signal cable. Silicone rubber (KE-348W) is provided as a standard accessory to fill the wiring mold. (It can also be used as an acoustic coupler.) If an additional accustic coupler is required, select one among A, B and C. *5:

Detector, small diameter/high temperature type

2 3 4 5 6 7 8 FSD220S1 F S D 3 2 0 Y 1



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*1: For turbid fluid or old pipe, cast iron pipe, mortar lining pipe or others through which the ultrasonic signal could not be transmitted easily, use an optional guide rail (TK4C6164C1), and carry out mounting by Z method. Applicable diameter range V method: ø50 to ø250

Z method: ø150 to ø400 Note: As standard acoustic coupler, silicone rubber (KE-348W) is provided for small diameter sensor, or grease for high temperature (KS62M) for high-temperature sensor.

Detector, Compact type 1 2 3 4 5 6 7 8 9 10 FLSE 3 Description Version (4th digit) E Standard Type (5th and 6th digits) Small diameter detector (ϕ 25 to ϕ 100mm) Small detector (ϕ 50 to ϕ 225mm)(Note 1) V method 2 1 22 Acoustic coupler (7th digit) (Note 2) None Silicone rubber B Silicone-free grease (Note 3) Fluid temperature range (9th digit) -20 to 100°C A -0 to 120°C Optional specification (10th digit) None В Tag

Note 1: When the 9th digit in the code symbol is "A", the applicable piping diameter is up to 150mm.

Note 2: Normally silicone rubber is selected as an acoustic couplant. Silicone units, 1 tube may suffice for every 5 units. Select silicone-free grease for semiconductor equipment or similar that is vulnerable to silicone. The silicone-free grease is water-soluble and cannot therefore be used in an environment exposed to water or on piping subject to condensation Since the grease does not set, periodic maintenance (cleaning, refilling every about 6 months at normal temperatures) is necessary.

Note 3: Select silicone grease for Teflon-coated piping.

Detector, submersible type

1 2 3 4 5 6 7 8 9 10 11	12 13	<i>.</i>
FSGS A1-	1	Description
3 2 3 1 4 1 5 1 5 0		Type (5th and 6th digits) Small sensor 2MHz (ø50 to ø300) Small sensor 1MHz (ø50 to ø300)*2 Widdle sensor 1MHz (ø200 to ø1200) Large sensor 1MHz (ø200 to ø6000)*2 Large sensor 0.5KHz (ø200 to ø6000)*2
		Dedicated signal cable (9th digit) 10m 20m 30m 40m 50m 60m 70m 80m 90m 100m 110m 120m 130m 140m 150m Specified length (Contact us if length is more than 150m. Max. length is 300m.)
A C		Acoustic coupler (10th digit) Silicon rubber (KE348) Silicone grease (G40M) (Note 2) Additional specification (11th digit)
YA		None Tag plate
	Y A B C D	Wire rope for mounting (12th digit) Specify it in the case of FSGS41 or FSGS5. None Nominal diameter: up to ø500mm Nominal diameter: up to ø1000mm Nominal diameter: up to ø1500mm Nominal diameter: up to ø3000mm Can be specified

···· Nominal diameter: up to ø6000mm ∫only for FSGS5 E

*2: For aging pipes, cast iron pipes or mortar-lined pipes that interrupts the propagation of ultrasonic signals, select FSGS31 or FSGS50

Scope of delivery

Flow transmitter (when you choose pipe mount option provided with a U-bolt for pipe mounting) Detector (provided with a mounting fixture and acoustic couplant)

*in case of conpact type detector acoustic couplant is option. CD-ROM (contains an instruction manual and loader software for PC communication)

Optional accessories

(1) Signal cable (type: FLY) Cable between detector and flow transmitter (2) Loader cable (type: ZZP*TK4J1236)

Note: Cable is attached for a submersible detector

Specifications

Applicable subjects and operation environment

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Applicable fluid	Homogeneous liquids capable of ultrasonic wave propagation										
	Bubble quantity: 0 to 12Vol% (reference diameter 50A, water and flow velocity of 1m/s)										
	Turbidity of fluid: 10000 degrees (mg/L) or less										
	Straight pipe length: upstream side 10D or more, downstream 5D or more (D: pipe inner diameter)										
	State of flow: fully developed turbulent or laminar flow in round pipe filled with fluid										
Applicable piping and	Classification	Detector type	Pipe inner diameter (mm)	Applicable pipe material	Mounting method	Fluid temperature range (Note 3)					
fluid temperature			φ 25 to φ 100	Plastic (PVC, etc.) (Note 1)		The Oth digit of the					
	0	FLSE12	φ 50 to φ 100	Metal pipe (SS, steel pipe, copper pipe, aluminum pipe, etc.) (Note 2)		Y : -20 to 100°C A : 0 to 120°C (Note 4) Heat shock resistance 150°C for 30 min.					
	Compact type	FLSE22	φ 50 to φ 225	Plastic (PVC, etc.) (Note 1) Metal pipe (SS, steel pipe, copper pipe, aluminum pipe, etc.) (Note 2)	v metriod						
	Small diameter type	FSD22	φ 13 to φ 100		V method	-40 to 100°C					
	Common type	FSGS3	\$\phi 50 to \$\phi 300\$	Plastic (PVC, etc.) (Note 1)	V method						
	Large diameter type	FSGS41	\$\phi\$ 200 to \$\phi\$ 1200	Metal pipe (SS, steel pipe, copper		-40 to 80°C					
		FSGS5	φ 200 to φ 6000	pipe, aluminum pipe, etc.) (Note 2)	V or Z method						
	High temperature type	FSD32	φ 50 to φ 400			-40 to 200°C					
	Note 1: If the pipe material is PP or PVDF, select FSGS31, FSGS41 or FSGS50. Note that the wall thickness is 15mm or less for PP, 9mm or less for										
	PVDF.										
	Note 2: For cast iron pipe	es, lining pipes, ol	d steel pipes or similar,	through which the ultrasonic signal car	nnot easily be trai	nsmitted, select FSGS31,					
	FSGS41 or FSGS	50. Lining materia	al: Tar epoxy, mortar, rub	bber, etc.							
	* In case the linin	g suffers from pe	eling-off, measurement	may be impossible.							
	Note 3: If silicone-free grease is used as an acoustic couplant, the fluid temperature range is 0 to 60°C, regardless of the detector.										
	Note 4: When the 9th dig	it in the code sym	bol is "A", the applicab	le piping diameter is up to 150mm.	. <u></u>						
Flow velocity range	0 to ±0.3 ····· ±32m/s										
Power supply voltage	100 to 240VAC 50/60Hz or 20 to 30VDC										
Power consumption	15VA or less (AC power supply), 6W or less (DC power supply)										
Signal cable (between the	Coaxial cable (60m max. for compact type detector (FLS), 300m max. for other others)										
detector and converter)	Heat resistance: 80°C										
Installation environment	Non-explosive area not e	xposed to direct	sunlight, corrosive gas o	or heat radiation							
Ambient temperature	Flow transmitter: -20 to 55	5°C									
	Detector: -20 to 60°C or -	20 to 80°C (FLSE	2_2-A)								
Ambient moisture	95% RH max.										
Grounding	Class D (100Ω)										
Arrester	Provided as standard at the output and power supply										

Performance specifications

Acquiracy rating Classification Datastar type Dipasize (inperdiameter) Acquiracy Elowy elecity Applicable pipe mat	orial						
Cassing Cassing Detector type ripe size (inner diameter) Accuracy ritiw Verocity Applicable pipe that							
$\phi_{25} t_{0} \phi_{50}$ $2.0\% \text{ of rate}$ 2 to 32m/s							
0.04m/s 0 to 2m/s Plantic							
FLSE12 dependence 1.0% of rate 2 to 32m/s	Flash						
PLSE12							
Compact type d 50 to d 100 2.0% of rate 2 to 32m/s Motol pipe							
ψ so to ψ roo 0.04m/s 0 to 2m/s							
d =0 to d 225 1.0% of rate 2 to 32m/s Plostic	Plantia						
φ 50 to φ 225 0.02m/s 0 to 2m/s Plastic							
d E0 to d 22E 2.0% of rate 2 to 32m/s Motel pipe							
φ 50 to φ 225 0.04m/s 0 to 2m/s							
412 to 450 2.5% of rate 2 to 32m/s							
φ 13 t0 φ 50 0.05m/s 0 to 2m/s							
Sinal dameter type FSD22							
φ 30 to φ 100 0.03m/s 0 to 2m/s							
Common type FSGS32 d 50 to below d 200 1.0% of rate 2 to 32m/s							
High temperature type FSD32 \$\phi SD to below \vertic{\phi SD t							
Large diameter type ESCS51 d 200 to d 6000 1.0% of rate 0.75 to 32m/s							
Large diameter type in SGSS in ψ 500 to ψ 6000 0.0075m/s 0 to 0.75m/s							
Common type FSGS31 d 50 to below d 200 1.5% of rate 2 to 32m/s							
FSGS41 ψ 50 to below ψ 300 0.03m/s 0 to 2m/s							
Large diameter type							
PSGS50 Ø 500 to Ø 6000 0.0113m/s 0 to 0.75m/s							
	0.5 sec. (standard mode), 0.2 sec. depending on setting (quick response mode)						

Functional specifications

Analog signal	4 to 20mA DC (1 point), Load resistance: $1k\Omega$ max.								
Digital output	Forward total, reverse total, alarm, acting range, flow switch, total switch assignable arbitrarily								
	(1) Mechanical relay contact (isolated, socket provided, arrester incorporated) (2) Transistor contact (isolated, open collector, arrester incorporated)								
	Output: 1 point Output: 2 points								
	Normal: Open/Close selectable Normal: ON/OFF selectable								
	Contact capacity: 240VAC/30VDC, 1A Contact capacity: 30VDC, 0.1A								
	Output frequency: 1P/s max. (pulse width: 50, 100, 200ms) Output frequency: 1000P/s max. (pulse width: 5, 10, 50, 100, 200ms)								
Digital input (option)	1 point (no-voltage contact)/Set zero, preset total assignable								
Serial communication	RS-232C equivalent or RS-485, isolated, arrester incorporated								
(option)	Connectable quantity: 1 unit (RS-232) /up to 31 units (RS-485: MODBUS) Stop bits: 1 or 2 bits selectable								
	Baud rate: 9600, 19200, 38400bps Cable length: 15m max. (RS-232C)/1km max. (RS-485)								
	Parity: None/Odd/Even selectable Data: Flow velocity, flow rate, forward total, reverse total, status, etc.								
Display device	2-color LED (Normal: green, Abnormal: red), LCD display (2 lines of 16 digits, back light provided)								
Indication language	Japanese (Katakana), English, French, German, Spanish (switchable)								
Flow velocity /	Instantaneous flow velocity / instantaneous flow rate indication (minus indication for reverse flow)								
flow rate indication	Numerals: 8 digits (decimal point is counted as 1 digit) English and metric units selectable.								
	Metric system Inch system								
	Unit: Velocity m/s ft/s								
	Flow rate L/s, L/min, L/h, L/d, kL/d, ML/d, m ³ /s, m ³ /min, m ³ /d, km ³ /d, gal/s, gal/min, gal/h, gal/d, kgal/d, Mgal/d, ft ³ /s, ft ³ /min, ft ³ /d, Kft ³ /								
	ן אווז /ע, שבעיג, שבעזוווז, שבעיז, שבעיז, אשבעע, אשבעע, אושבעע ע, אווג /ע, שבעיג, שבעזוווז, שבעזו, שבעע, אשבעע								
lotal indication	Forward or reverse total value indication (negative indication for reverse direction)								
	Numerals: 8 digits (decimal point is counted as 1 digit) English and metric units selectable.								
	Unit: Metric system Inch system								
0									
Setting function	Setting available with 4 keys (ESC, △, ▷, ENT) on the flowmeter front								
Zero adjustment	Set zero/Clear available								
External zero adjustment	Set zero available by digital input (option) setting								
Damping	U to TUUs (setting per U. I sec.) for analog output and flow velocity/flow rate indication								
Low flow rate cuton	U to 5m/s in terms of flow velocity								
Alarm	Digital output available for Haroware fault or Process fault								
Burnout	Analog output: Hold /Uver-scale/Under-scale/zero (selectable)								
	How rate total: Hold/Count (selectable)								
Bi-directional range	Forward and reverse ranges configurable independently / Hysteresis: U to 10% of working range / Working range applicable to digital output								
Auto 2-range	2 forward ranges configurable independently / Hysteresis: U to 10% of working range / Working range applicable to digital output								
Flow switch	Lower limit, upper limit configurable independently (Digital output available for status at actuated point)								
lotal switch	Upper limit or the forward total settable (Digital output available when actuated)								

Physical specifications

Type of enclosure	Flow transmitter: IP66 or IP67 / Detector: IP52/IP65/IP67 (Depend on ditector type)											
Mounting method	Mounted on wall or by 2B pipe / Detector: Clamped on existing piping.											
Acoustic couplant	Silicone rubber, silicone grease or silicone-free grease											
Note: The acoustic couplant	Туре	Silicone rubber (type:KE-348W)	Silicone grease (type:G40M)	Silicone-free grease (type:HIGH Z)	Grease for high temperature (type:KS62M)							
is a medium that eliminates	Fluid temperature	-40 to +150°C	-30 to +150°C	0 to +60°C	-30 to +250°C							
and pipe.	Teflon piping	Not usable	Good	Good	Good							
Outer dimensions, mass	See outline diagrams.											

Loader software (standard accessory)

Compatible PC model	PC/AT compatible instrument Operation is undefined for PC98 series (NEC)
Main function	Software for setting/change of the main unit parameters and for collection of the measured data on PC
OS	Windows 2000/XP
Memory requirement	125MB min.
Hard disk capacity	Minimum free space of 52MB or more Note: Loader cable (code symbol ZZP *TK4J1236) is additionally required.





Outline diagram of detector (unit: mm)



A Caution on Safety

* Before using products in this catalog, be sure to read their instruction manuals in advance.

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